

Work Order ID 130742-2

130742

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March-25-15 7:07:22 AM

Item ID: D3501-1

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 3/25/15

Start Qty: 300.00

300

Cust Item ID:

Required Date: 3/27/15

Req'd Qty: 300.00

300

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3501	Rev A								

100

0.00

100

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO
REV: N/A . DWG REV: A 2-DEBURR AS REQUIRED

DAS

37

9-89

15-03-26

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

DAS

37

9-89

15-03-26

120

0.00

120

QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

DAS

40

9-89

15/04/01

240
241
242

Work Order ID 130742

130742

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March-25-15 7:07:22 AM

Item ID: D3501-1 Accept *N9000040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Bushing

Start Date: 3/25/15 Start Qty: 300.00 *300* Cust Item ID:

Required Date: 3/27/15 Req'd Qty: 300.00 *300* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>st 045</i>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

st 045

260

DAB 27 9-27

APR 02 2015

MLJ 15-04-02

15-4-2

Picklist Print

March-25-15 7:07:21 AM

Page 1

Work Order ID: 130742

130742

Parent Item: D3501-1

D3501-1

Parent Item Name: Bushing

Start Date: 3/25/15

Required Date: 3/27/15

Start Qty: 300.00

Required Qty: 300.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	16.9500	0.0791	25			DAS 37
M303R0 750									**				9-89 15.03.26
303 Round Bar 0.750													20.83

Location

Loc Qty

Loc Code

MAT028

16.95

m131596

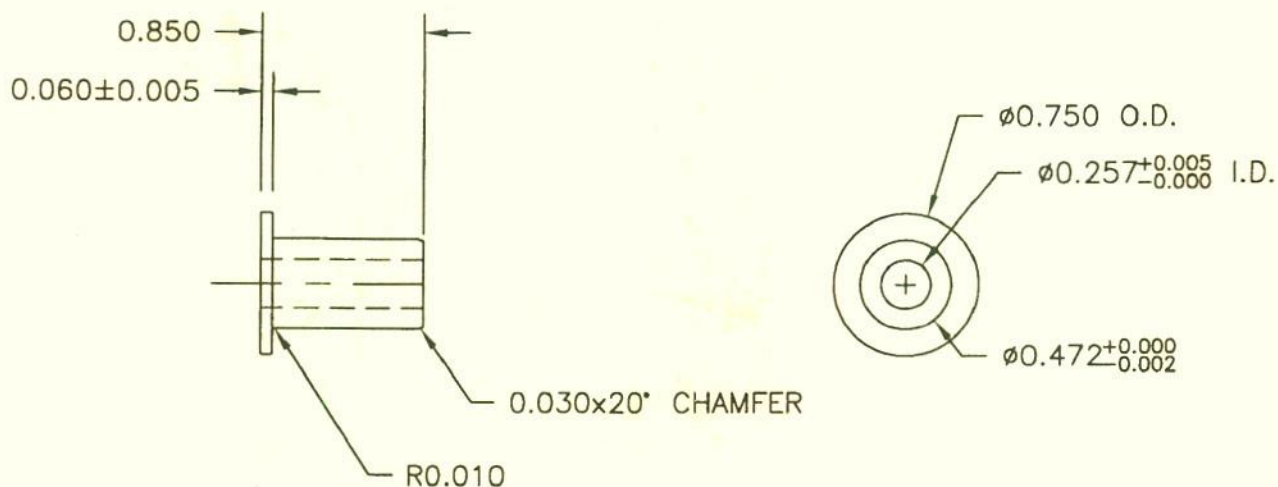
16.95 *

m131891

~~17.478~~ 17.78
8.05



DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

130742-11-5
1503-25
se-502-05

RELEASED

06.08.15 *H*

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